Substitute for form 1449B/PTO Complete if Known Application Number INFORMATION DISCLOSURE Filing Date STATEMENT BY APPLICANT Applicants **Group Art Unit** (use as many sheets as necessary) **Examiner Name** Attorney Docket Number

d

OTHER PRIOR ART - NON PATENT LITERATURE DOCUMENTS include name of the author (in CAPITAL LETTERS), title of the article (when appropriate), title of the **EXAMINER** Cite item (book, magazine, journal, serial, symposium, catalog, etc.), date, page(s), volume-issue number(s), publisher, city and/or country where published K-H BUSSE; Arc Spraying Of Corded Wires; Thermal Spraying; June 1989; 19-28 f. Hd. STEEPER et al.; A Taguchi Experimental Design Study Of Twin-Wire Electric Arc Sprayed Aluminum Coatings; Proceedings of the International Thermal Spray Conference & Exposition; May 28-June 5 1992; 427-432; Orlando, FL. AKIRA OHMORI; Thermal Spraying Current Status And Future Trends; Proceedings of the 14th International Thermal Spray Conference; May 22-26 1995; 1197-1202; Kobe, Japan CRANE et al.; Relationships Between Process Variables, Structure And Mechanical Properties of Arc Sprayed Steel Coatings; Surface Engineering Conference; 1985; 103-118 NEWBERY et al.; The Electric Arc Spray Manufacture of Rapid Production Tooling: A Case Study; Proceedings of the 15th International Thermal Spray Conference; May 25-29 1998; 1223-1228; Nice, France ZURECKI et al.; Electric Arc Deposition of Carbon Steel Coatings with Imporved Mechanical Properties; Journal of Thermal Spray Technology; December 1997; Volume 6(4); 417-421; HARRIS et al.; Influence of Heat Transfer on the Structure and Properties of Arc Sprayed Low Alloy Steels; Surface Engineering conference; 1985; 78-94 FUSSELL et al.; A Sprayed Steel Tool for Permanent Mold Casting of Aluminum; SAE Technical Paper Series; April 22-26 1991; 1-7; Dayton, OH. VOLENIK et al.; Properties of Alloy Steel Coatings Oxidized Dut=ring Plasma Spraying; Materials Science and Engineering; 1997; A234-236; 493-496 WEISS et al.; Arc-Sprayed Steel-Faced Tooling; Journal of Thermal Spray Technology; September 1994; Volume 3(3); 275-281 SMITH et al.; An Investigatio of the Effects of Dropletimpact Angle in Thermai Spray Deposition; Proceedings of the 7th National Thermal Spray Conference; June 20-24 1994; 603-608; Boston, MA. KOWALSKY et al.; Diagnostic Behavior of the Wire-Arc-Plasma Spray Process; Proceedings of the International Thermal Spray Conference & Exposition; May 28-June 5 1992; 337-342; Orlando, FL. MURAKAMI et al.; Effect of Temperature Rise of Sprayed Deposits of an Fe-2.19wt.%C-0.68wt.%Si Alloy During Thermal Spraying on the Structures and the Mechanical Properties; Materials Science and Engineering; 1994; A174; 85-94 PRINZ; Shaping By Deposition; Carmrgle Mellon University STEFFENS; Metallurgical Changes In The Arc Spraying Of Steel; British Welding Journal; October 1966; 597-605 BREDENDICK-KAMPER et al.; AES Investigation Of Thermally Sprayed Al₂O₃ Coatings On Steel; Fresenius Journal Anal Chem; 1991; 341; 346-348

PE CES

2.15.1		CRANE et al.; Relationships Between Process Variables, Structure and Mechanical Properties Of Arc Sprayed Steel Coatings; First International Conference On Surface
clex	1	Engineering; June 25-28 1985; 103-118; Brighton, UK
	+	KIM et al.; Heat Flow in Multi-Pass Arc Spraying Process; Surface And Coatings Technology;
		1989; 398-408;
	╅──	CRONJAGER et al.; Investigationd About The Machinability Of Arc-Sprayed Steel Coatings;
		Proceedings Of The Eleventh International Thermal Spraying Conference; September 8-12
j	1	1986863-872: Montreal, Canada
	+	STEFFANS et al.; The Sonarc Process: Combining The Advantages Of Arc And HVOF
ŀ	1	Spraying; Journal Of Thermal Spray Technology; December 1994; 398-403; Volume 3(4)
+	\vdash	WEISS et al.; Rapid Prototyping Of Tools; Carnegie Mellon University; October 1989; 1-23
	 	BHARGAVA et al.; Automated Ejectability Analysis And Parting Surface Generation For Mold
İ	1	Tool Design; Carnegie Mellon University; May 1991; 1-29
	┪	FUSSELL et al.; Controlled Microstructure Of Arc Sprayed Metal Shells; Carnegie Mellon
	1	University; May 1991; 1-26
 -	+	CLYENS; Rapid Tooling Manufactured By Spray Tool Steel Directly Onto Stereolithography
1	}	Models:
	 	HE et al.; Net Shape Simulation And Control; Proceedings Of The 7th National Thremal Spray
ŀ	1	Conference; June 20-24 1994; 415-419; Boston, MA
	1	GILL et al.: Monitoring Of Residual Stress Generation During Thermal Spraying By Curvature
1	1	Measurements; Proceedings Of The 7th National Thermal Spray Conference; June 20-24
- 1	1	1994; 581-692; Boston, MA
	1	RASTEGAR et al.; On The Optimal Motion Planning For Solid Freeform Fabrication By
}	ĺ	Thermal SprayingProceedings Of The 7th National Thermal Spray Conference; June 20-24
<u> </u>		1994; 463-483; Boston, MA
		HARRIS et al.; influence Of Wire Composition And Other Process Variables On The Internal
		Stress Of Arc Sprayed Steel Coatings; DVS; 80; 245-249
		GREVING et al.; Effects Of Coating Thickness And Residual Stresses On Bond Strength Of
1		C633-79 Thermal Spray Coating Test Specimens; Proceedings of the 7th National Thermal
	_	Spray Conference; June 20-24 1994; 639-644; Boston, MA
1		KNIGHT et al.; Residual Stresses in Thermally Sprayed Coatings; Proceedings of the 1993
	 _	National Thermal Spray Conference; June 7-11 1993; 607612; Anaheim, CA
1		NEISER et al.; Use Of A Computer Model To Assist in VPS Parameter Development;
1		Proceedings of the 1993 National Thermal Spray Conference; June 7-11 1993; 61-66;
	+	Anaheim, CA EINERSON et al.; Intelligent Control Strategies For The Plasma Spray Process; Proceedings
Ψ	1	of the 1993 National Thermal Spray Conference; June 7-11 1993; 205-211; Anaheim, CA
		of the 1999 Rational Phennial Spray Connecence, dune 7-17 1999, 200-271, Milattern, 57

EXAMINER

DATE CONSIDERED

(2-//6/03

Examiner: Initial if citation considered, whether or not citation is in conformance with MPEP 609; Draw line through citation if not in conformance and hot considered include copy of this form with next communication to applicant.

¹Unique citation designation number. ²Applicant is to place a check mark here if English language Translation is attached. ³Enter Office that issued the document, by the two-letter code (WIPO Standard ST.3). ⁴For Japanese patent documents, the indication of the year of the reign of the Emperor must precede the serial number of the patent document. ³Kind of document by the appropriate symbols as indicated on the document under WIPO Standard ST, 16 if possible. ⁸Applicant is to place a check mark here if English language Translation is attached.

PTO/SB/08A (08-00) Approved for use through 10/31/2002. OMB 0651-0031 U.S. Patent and Trademark Office: U.S. DEPARTMENT OF COMMERCE

INFORMATION DISCLOSURE STATEMENT BY APPLICANT	Atty. Docket No. 201-0989DP	Serial No. 09/683,161	
(See several sheets if necessary)	First Named Inventor: Allen ROCHE		
Sheet 1 of 2	Filing Date 11/27/2001	Group 1725 Unassigned	
COTEM'S TRATTED			

U.S. PATENT DOCUMENTS

Examiner	Cite	Document	Date of	Name of Patentee or	Int'l.	U.S.
Initial	No.	Number	Publication	Applicant of Cited Document	Class	Class
2 jex	Al	4481237	11-06-1984	Bosshart et al.	427	376.4
1	A2	5424101	06-13-1995	Atkins et al.	427	448
	A3	5430376	07-04-1995	Viertl	324	227
	A4	5658506	08-19-1997	White et al.	264	28
	A5	5843232	12-01-1998	Savkar et al.	118	713
/	A6	5947179	09-07-1999	Kinane et al.	164	45
V	A7	5952056	09-14-1999	Jordan et al.	164	46
					1	
	•					
					•	
			·			
					-	
		· · · · · · · · · · · · · · · · · · ·			··	
						
	·					· · · · · ·
				 	-	
			-··-			

EXAMINER	4. Il dri	DATE CONSIDERED			
*Examiner: Initial if referenced considered, whether or not citation is in conformance with MPEP 609; Draw line					
through citation if not in conformance and not considered. Include copy of this form with next communication to					
applicant.					

PTO/SB/08A (08-00)

Approved for use through 10/31/2002. OMB 065I-0031 U.S. Patent and Trademark Office: U.S. DEPARTMENT OF COMMERCE

INFORMATION DISCLOSURE

STATEMENT BY APPLICANT (Use several sheets if necessary)

Sheet 1 of 2

Atty. Docket No. Serial No. 201-0989DP 09/683,161 First Named Inventor: Allen ROCHE

Group 1225 Unassigned Filing Date 11/27/2001

OTHER PRIOR ART - NON-PATENT LITERATURE DOCUMENTS

	<u> </u>	ERTRIORARI - NON-I ATENA ESTERATURE DOCUMENTO	
Examiner Initial	Cite No.	Include name of the author, title of the article, title of the item, date, page(s), volume- issue number(s), publisher, city and/or country where published	
8. Hex	C1	Sprayform Tools and Dies Limited (STD), Video Transcript, publication date at le early as 01 Sept. 2000.	
	C2	RADIP TOOLING - Changing the Face of Manufacturing, Compact Disc Digital Data, dated 12 October 2000, trt: 10:50.	
	C3	MERLE L. THORPE; and JOSEPH W. MINGE, SPRAY METAL COMPOSITE TOOLING, 26 th Annual National SAMPE (Society For The Advancement Of Material And Process Engineering) Symposium And Exhibition, April 28-30, 1981, Pages 374-382, Figures 1-13 and Table I and II.	
	C4	Inventor Allen ROCHE, Co-pending United States Patent Application No. 09/683,159 entitled "Method And Arrangement For Affecting Time, Temperature And Transformation Dependent Stress Relief In Sprayform Techniques" and filed 11/27/2001.	
I	I		

EXAMINER	9101	DATE CONSIDERED			
	9. Hdri	12/16/03			
*Examiner: Initial if referenced considered, whether or not citation is in conformance with MPEP 609; Draw line					
through citation if not in conformance and not considered. Include copy of this form with next communication to					
applicant.					
Patent and Trademark Office— US DEPARTMENT OF COMMERCE					